

Utilizing γ -Al₂O₃-Supported Perovskites in Methane Chemical Looping Cycles

R. Russo*, S. Padula*, C. Tregambi**, M. Troiano***, R. Solimene*, G. Landi*

roberto.solimene@stems.cnr.it

*Istituto di Scienze e Tecnologie per l'Energia e la Mobilità Sostenibili (STEMS),
Consiglio Nazionale delle Ricerche, Napoli, Italy

**Dipartimento di Ingegneria (DING), Università degli Studi del Sannio, Benevento, Italy

***Dipartimento di Ingegneria Chimica dei Materiali e della Produzione Industriale
(DICMaPI), Università degli Studi di Napoli Federico II, Napoli, Italy

Abstract

The production of solar fuels using renewable energy is a key objective in achieving carbon neutrality. Chemical Looping (CL) cycles powered by Concentrated Solar Thermal (CST) energy offer a promising alternative to electrolysis for splitting H₂O and CO₂ to generate synthesis gas (H₂ and CO). In this context, the development of efficient oxygen carriers is crucial. Perovskite-based materials, particularly those modified through cationic substitution, are being explored to enhance redox performance and stability in CL processes. In this work, an innovative material with chemical formula La_{0.6}Sr_{0.4}Mn_{0.4}Fe_{0.6}O₃, has been synthesized by partial substitution of Fe with Mn. Reactive CL tests were performed in a fluidized bed.

Material preparation

The catalyst was prepared by impregnating γ -Al₂O₃ particles, whose size range was between 200-400 μ m, with an aqueous solution. The solution was obtained dissolving stoichiometric amounts of manganese (II) nitrate tetrahydrate, strontium nitrate, hydrated lanthanum nitrate and non-hydrated iron (III) nitrate in double-distilled water. The solution was agitated, dried at 110°C and then calcined at 920°C [1]. The choice of a supported catalyst was dictated to have particle mechanical properties such as to withstand the continuous particle-particle and particle-wall interactions in fluidized bed (FB). The prepared material was tested in a FB reactor using the experimental setup illustrated in Fig.1. The experimental setup consists of a tubular quartz FB reactor with an inner diameter of 10 mm, placed inside a cylindrical electric furnace. The material loaded during the tests is approximately 1.0 g. Temperatures were monitored by four K-type thermocouples. A transducer monitored the pressure drop upstream the reactor. It was also used to estimate the minimum fluidization velocity of the catalyst, by measuring pressure drops data as a function of the inlet gas velocity. A value of 5.30 cm/s was computed at room temperature in air. In the experimental rig, a three-way valve is positioned upstream the reactor to send the gas flow either directly to the reactor, or through a thermostatically controlled bath, set at a temperature of 50°C, to feed steam into the bed. Outlet gases pass through a filter, then to a condenser to collect the condensed

steam and, finally, to the analyser. Five isothermal cycles were conducted at 850°C and at a fluidization velocity of 21.9 cm/s. Each cycle includes: i) a reduction step with a mixture of CH₄ at 5% in N₂, during which supported perovskite particles are reduced to a La_{0.6}Sr_{0.4}Mn_{0.4}Fe_{0.6}O_{3-δ} state with the contextual production of CO/H₂; ii) an oxidation step with H₂O, during which the catalyst active phase returns its original form and H₂ is produced; iii) a final step in air for complete catalyst reoxidation is performed even to oxidize carbon deposits if formed during step i) [2].

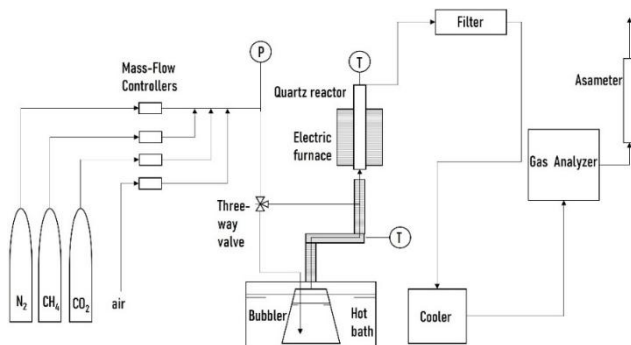


Figure 1. Sketch of the experimental set-up.

Results and Discussion

Fig. 2 shows the results obtained during the experimental tests. For each test, a fixed mass of fresh material was used. Fig. 2(A and D) depict the evolution of δ during the reduction phase, indicating that the oxygen reduction capacity of catalyst active phase stabilizes around 0.8 over time. Fig. 2(B and E) present the selectivity towards CO as a function of δ during this phase, while, as well, Fig. 2 (C and F) show the selectivity towards CO₂ over δ . Upon exposure to H₂O and O₂, catalyst particles are fully reoxidized, and the cycling is highly reproducible with no noticeable loss in reactivity.

Fig. 3 illustrates the progression of CO₂ and CO selectivity throughout the reaction process. These graphs provide insight into the number of moles of CO₂ and CO generated per cycle during the methane reduction phase. It is worth to note that, just after the methane feeding, the reaction pathway initially favours the formation of CO₂. However, as the process progresses, the selectivity of the reaction pathway changes: the CO₂ selectivity gradually decreases to zero, while CO is steadily produced.

The incorporation of γ -Al₂O₃ as a support material has enhanced the mechanical robustness of the perovskite structure. This improvement is especially relevant for FB applications, where resistance to attrition and particle fragmentation is typically a fundamental requirement. The results obtained in this study serve as a first step for the development of efficient CL methane reforming technologies aimed at solar fuel production using a Directly Irradiated Fluidized Bed Reactor (DIFBR) [2].

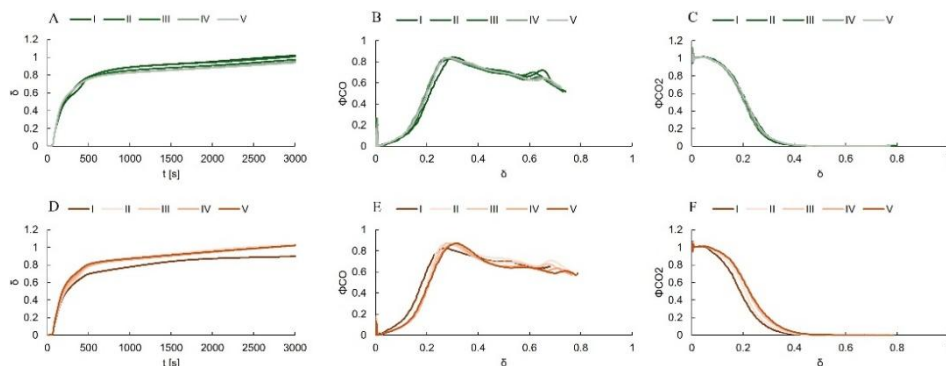


Figure 2. (A-D) variation of δ over time for each cycle for two tests; (B-E) CO selectivity over δ ; (C-F) CO₂ selectivity over δ .

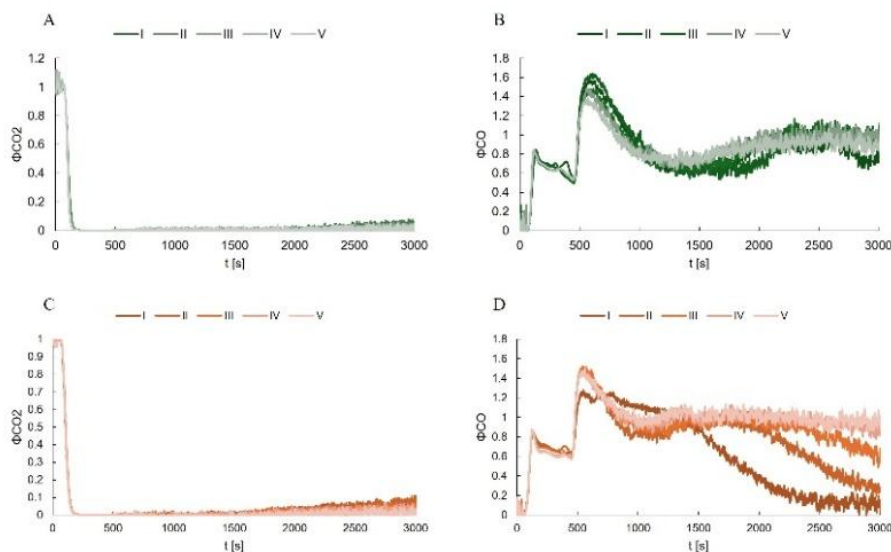


Figure 3. (A-B) variation of CO₂ selectivity over time; (B-D) CO selectivity variation over time.

References

1. Luciani G., Landi G., Aronne A., Di Benedetto A., "Partial substitution of B cation in La_{0.6}Sr_{0.4}MnO₃ perovskites: A promising strategy to improve the redox properties useful for solar thermochemical water and carbon dioxide splitting", *Solar Energy*.171:1–7 (2018).
2. Tregambi C., Padula S., Galbusieri M., Coppola G., Montagnaro F., Salatino P., Troiano M., Solimene R., "Directly irradiated fluidized bed reactor for thermochemical energy storage and solar fuels production", *Powder Technology*. 366:460–9 (2020).