

CHEMICAL CHARACTERISTICS OF THE SOOT PRODUCED IN HIGH SPEED DIRECT INJECTION ENGINE OPERATED WITH DIESEL-BIODIESEL BLENDS

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Abstract

The aim of this work is to study the influence of the molecular structure of fatty acid esters present in biodiesel and their blends with diesel on the chemical characteristics of the emitted particulate matter. Biodiesel produced from palm oil, jatropha, castor oil and sachu inchi is blended at 5% and 20% by volume with diesel. This fuel was used for the operation of a four-cylinder direct injection automotive diesel engine under carefully controlled operating conditions. The equivalent ratio was kept between 0.36 and 0.40 and the engine was operated at 2420 rpm and 95 Nm. These conditions represented the point of minimum air-fuel ratio and maximum smoke opacity according to the Federal Test Procedure (FTP-75) homologation cycle. The amount of particulate matter emitted was evaluated by opacity index. In general, it is observed a decrease of particulate matter when the biodiesel is added to the fuel. The particulate matter was collected using a Teflon filter and the chemical characterization was done using infrared spectroscopy, Raman spectroscopy, thermogravimetric analysis and energy dispersive X ray spectroscopy. An approximation for particle size distribution was done using transmission electron microscopy. A marked reduction in soot formation was observed when the concentration of unsaturated methyl esters in the fuel was at low concentrations. This was accompanied by a reduction of the aliphatic carbon content in the particulate matter.

Introduction

Fossil fuels will remain as the main energy source for transportation. It is well known that they cause a severe impact on the environment. Therefore several alternatives have been investigated to substitute them [1]. The most promising options are the renewable fuels, such as, biodiesel and bioethanol [2]. Biodiesel production and performance in engines have been investigated the last few decades. General trends of the impact of biodiesel on engine emissions have been published. However, that information depends on the engine type, operating conditions and the chemical nature of the biodiesel used [3].

The use of biodiesel in internal combustion engines usually increases the amount of nitrogen oxides produced. Zhu et al. [4] used rapeseed methyl ester (RME) and palm methyl ester (PME) in a Cummins 4BTA direct injection diesel engine, they found that PME blends give higher NO_x emissions than those of RME blends, due to the higher viscosity and oxygen content of PME compared with RME.

A relation between the amount of biodiesel in a blend with diesel and the reduction of particulate matter emitted has been established [5]. This reduction is related to the oxygen present in the chemical structure of the biodiesel and the non-existence or the presence of highly diluted aromatic compounds in the final fuel. Zhang et al. [6] found a significant reduction of particulate matter and total hydrocarbons by using a four-cylinder direct injection diesel engine operated with diesel, soy bean oil and waste cooking oil. They also quantified

the amount of organic carbon (OC) and elemental carbon (EC) in particulate matter and found that the ratio between these two parameters depends on the type of fuel and the operation condition.

Lapuerta et al. [7], using sunflower methyl ester (SME) and cynara cardundulus methyl ester (CME) in a diesel engine operated at five different conditions, found that the amount of soot collected on filters was strongly decreased as the concentration of biodiesel increased. For the soluble organic fraction (SOF) they did not find significant differences, since not all of the adsorbed hydrocarbons come from fuel, so that, the major contribution to SOF came from lube oil in these test conditions.

An approach for understanding how biofuels can change particle size distribution and concentration was made by Maricq [8] using a diffusion flame of methyl butanoate as biodiesel surrogate and soy fatty acid methyl esters (FAME). The value of the first and second modes for particle size distribution decreases slightly when the measurement is done with soy oil. A higher soot reduction was found when methyl butanoate was used. In all cases CxHy ions, PAH ions and fullerene ions were observed in the mass spectra, Also, the mole fraction of each of these compounds was function of the chemical nature of the fuel.

The purpose of this work is to evaluate the effect of the amount of palm biodiesel added to a diesel No. 2 in the chemical composition of the soot obtained from a high speed direct injection diesel engine under a maximum opacity condition.

Experimental Setup

Engine test and sampling procedure

Tests were carried out in an instrumented automotive diesel engine (Table 1). The engine was operated at 2450 rpm and 95 Nm. These conditions were chosen because it was the point of minimum air-fuel ratio and maximum smoke opacity according to the FTP75 homologation cycle, which was obtained via vehicle dynamics analysis. When this type of engine is used in a vehicle driven during this cycle, the engine speed and torque are in the range between 1600 rpm and 30 Nm and 2750 rpm and 98 Nm, corresponding to approximately 80% of the area used by the engine during the homologation cycle and/or during real driving conditions.

Table 1. Diesel engine characteristics

Parameter	Value
Reference	ISUZU 4JA1
Type	Turbocharged, direct injection, rotating pump
Swept volume	2499 cm ³
Configuration	4 in-line cylinders
Diameter x stroke	93 mm x 92 mm
Compression ratio	18.4
Rated power	59 kW (80 hp) at 4100 rpm
Maximum torque	98 Nm at 2750 rpm

The tests were performed with blends at 5 and 20% of diesel palm biodiesel (BP), sacha inchi (BS), jatropha (BJ) and castor oil (BC); additionally blends at 50 and 100% of palm biodiesel were studied. Commercial grade No.2 diesel was used as reference fuel. The diesel No 2 had an elemental composition by weight of 87.2% carbon, 12.8% hydrogen and 0.0225% sulphur, and an aromatic content of 29.3% (13% monoaromatics, 13.3% diaromatics and 3% polyaromatics). The principal components of the different oils used on this work are presented on Table 2.

Table 2. Biodiesel composition, in parenthesis the number of carbon atoms followed by the number of double bonds of the main fatty acid

FATTY ACIDS	BIODIESEL			
	BP (%)	BJ (%)	BC (%)	BS (%)
Palmitic(16:0)	43.5	14.4	1.759	4.57
Oleic(18:1)	41.0	34.4	4.666	8.15
Linoleic (18:2)	9.4	44.1	5.732	27.46
Linolenic (18:3)	0.2	--	0.532	55.68
Stearic (18:0)	4.3	6.1	1.057	2.06
Ricinoleic (18:1)	--	--	86.247	--
Others	1.6	1.0	0.0	2.1

After each fuel was tested, fuel pipes were drained prior to the following experiment. The engine was operated at least one hour with the new fuel to purge any of the remaining non test fuel in the engine. Measurements were carried out for five hours (each fuel) of continuous stationary operation in order to guarantee enough particle matter for the chemical and morphological analysis (30 to 50 mg). Tests with different fuels were carried without any modification on the engine or its fuel injection system. The test unit was located at 1500 m above sea level.

The soot samples were taken at the exhaust pipe using a 50-cm-length stainless steel probe, which was connected to a vacuum system in line with a Teflon filter of 0.25- μm pore diameter that was used to collect the particulate matter (PM) and low molecular-weight compounds that condense at 40°C. A cold trap was also used to capture water and condensable compounds that passed through the filter.

Soot chemical characterization

Thermogravimetric analysis (TGA) of soot collected in the filters located at the engine exhaust was carried out at 800°C under nitrogen atmosphere to determine water and the volatile fraction in the PM. Once the temperature reaches 800°C, the sample was isothermally hold during 12 min in nitrogen and then oxidized in air to get the combustion of the fixed carbon content in the sample. , which is sometimes associated with the elemental carbon. All experiments were carried in a TA 2950 unit and the total flow rate of gasses was adjusted at 100 mL/min during each test.

For qualitative Fourier Transformed-Infrared spectroscopy (FT-IR) analysis, a small amount of soot collected on filter was used to prepare a 1% KBr pellet. Each spectrum was the result of 300 scan accumulation, a value that provided the best signal/ noise ratio. A Nicolet Magna 560 spectrometer was used with a MCT/A detector operated in a wavenumber range of 600–4000 cm^{-1} .

Raman spectra of the PM samples were recorded with a Raman microscope system (labRaman HR Horiba) using a 632.8 nm laser line as an excitation source. Spectra of the samples were in the range of 100–3600 cm^{-1} with a 50X magnification objective and 20s exposition times. The spectra were processed with the free software LabPlot. After a multipoint baseline correction, spectra were fitted by combination of four Lorentzians curves to characterize the G (graphitic) and D (non-graphitic) bands at about 1550 and 1350 cm^{-1} , respectively.

Identification and semi-quantitative analysis of elements present on airborne particles collected on filters was performed in an EDX Oxford Instruments Inca Penta Fet x3 unit operated at an excitation voltage of 50kV during a collection time of 30 s. Also, elemental analysis composition was carried out by X-Ray fluorescence spectroscopy using a Thermo Scientific ARL Optim'x equipment.

Size and morphology of the PM were carried out by Transmission Electron Microscopy (TEM). In this study a small amount of PM was deposited on the formvar grid and then placed on a JEOL JEM 1200EX microscope operated at a voltage range between 20 to 120 kV. Measurement of the particle size were done manually on micrographs using the free ImageJ software, taken a 100 nm scale as a reference marker.

RESULTS

Engine performance:

Table 3 shows the engine performance results comparing biodiesel fuels with diesel No.2 fuel. Each result is the average of five measurements (one per hour of test). The break power used in the engine was almost the same for all fuels, which guarantees that measurements were carried out under the same energy output. Equivalence ratio was similar for all fuels, indicating that the difference in performance and emissions were not affected by this parameter, but by differences in biodiesel composition and properties. It was also found that the smoke opacity, a property related with the particulate matter emission, was higher for diesel compared to biodiesel fuels. However, this property increased among the biodiesel fuels according to the degree of unsaturation.

Table 3. Engine performance with diesel and biodiesel blends.

Fuel	Brake Power (kW)	Equivalence ratio	In-cylinder Tmax (°C)	Opacity (%)
Diesel	24.0	0.37	1674	1.9
BP5	23.8	0.36	1653	1.9
BP20	23.8	0.38	1698	1.0
BP100	23.9	0.37	1710	0.6
BJ5	23.9	0.38	1652	1.5
BJ20	24.4	0.39	1643	1.3
BC5	24.0	0.39	1660	1.5
BC20	23.7	0.40	1695	1.2
BS5	24.1	0.38	--	1.9
BS20	23.9	0.37	--	2.0

Based on the opacity index reported in Table 3, it can be inferred that, in general, the amount of particulate matter emission decreases as biodiesel content increases. This reduction was clearly evident in the diesel-biodiesel blends of 5%, 20%, and 100% palm and castor oil. In the case of 100% palm biodiesel, a reduction of 65% in the opacity index was observed compared to the opacity index of the reference fuel. This result is due to an increase in the oxygen fuel content and the absence of aromatic and unsaturated hydrocarbons compounds on biodiesels, promoting the reduction of soot and soot precursors. The only biodiesel that did not show this trend was Sacha Inchi, since the opacity index remained almost constant independently of the amount of biodiesel used. In order to give an explanation of the behavior described above, several studies have pointed out that a correlation between the chemical structure of the biodiesel components and the tendency to produce PM can exist [9, 10].

Figure 1 shows the chemical structure of the major components (methyl esters) present in the various biodiesel used in this study.

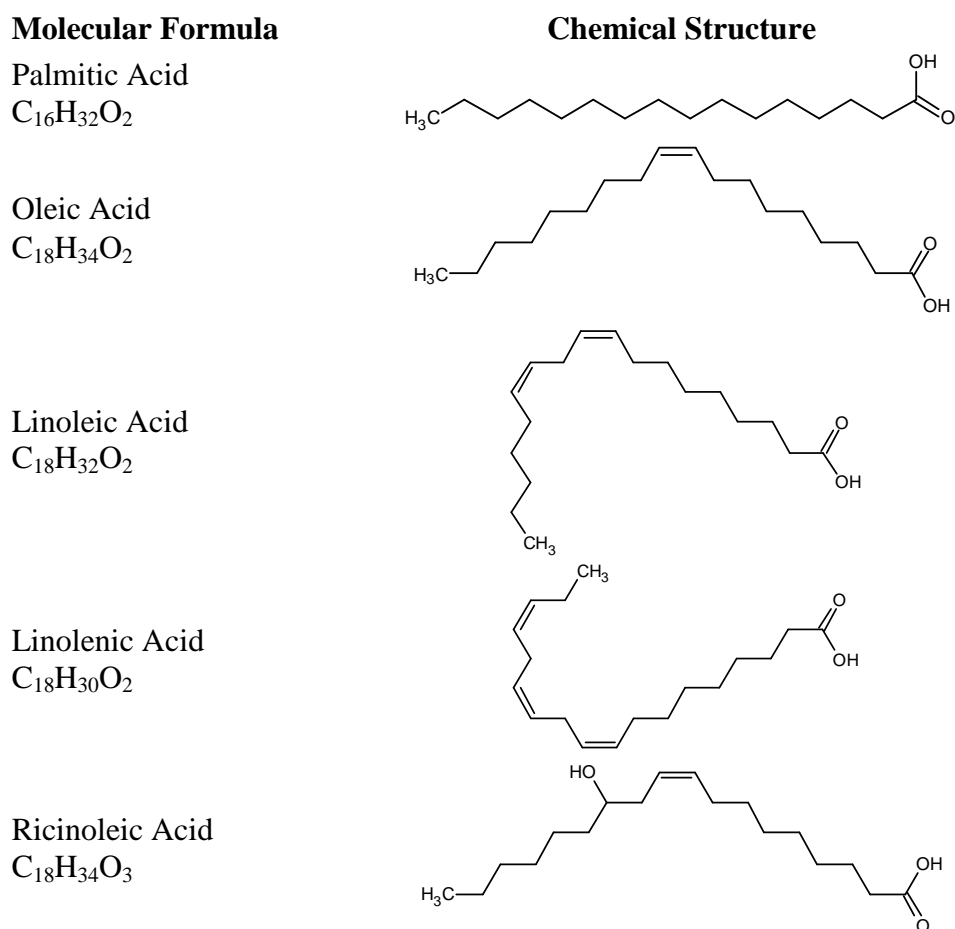


Figure 1. Chemical structure of the major components present in biodiesel.

Based on the chemical structure of methyl esters present in the biodiesels evaluated here, it can be seen that the fuel with a high content of methyl linolenate, (Sacha inchi), has low tendency to reduce the amount of particulate matter due in part to the presence of three consecutive double bonds in its structure, which in turn can favour the formation of soot precursors. On the other hand, castor oil biodiesel, consisting mainly of methyl ricinoleate with an OH group in its structure, facilitates the oxidation process that eventually will be reflected in the reduction of particulate matter as well as in the opacity index.

Soot Particle characterization:

Table 4 summarizes the results obtained by termogravimetric analysis of the PM of different biodiesels used in this study. In general, an increment in the fixed carbon content was observed in most of the PM samples coming from biodiesel or their blends compared to PM of diesel, followed by a decrease in the volatile matter as the amount of biodiesel added to the fuel increases, as was observed for palm biodiesel series.

On the other hand, most of PM samples show a reduction in the ashes content compared to diesel, except for BP100; a behavior can be explained by the increase of the oxygen content into the fuel, which promotes the carbon remotion from particle phase.

Table 4. Thermogravimetric analysis of soot samples

Fuel	Volatil Matter (%) 120-800 °C	Fixed Carbon (%) Comb. 800 °C	Residue (%)
Diesel	50.9	40.2	8.9
BP5	47.1	45.8	7.1
BP20	45.4	48.2	6.4
BP50	46.7	46.4	6.8
BP100	46.7	41.6	11.7
BH5	44.0	48.2	7.8
BH20	49.2	45.8	5.0
BJ5	43.3	51.6	5.2
BJ20	46.5	47.2	6.4
BS5	47.8	44.8	7.3
BS20	43.7	49.1	7.2

Figure 2 shows the infrared spectra of particulate matter samples generated in the engine. It is observed that the most characteristic signals of soot coincide with those reported by Santamaría et al. [11] and Cain et al [12], also, there are some peaks related to sulfur species, between 1000-1300 cm^{-1} . The wavenumber and the assignation of each peak are listed in Table 5.

Table 5. FT-IR peaks assignment for soot samples

Absorption peak (cm^{-1})	Assignments
2975-2925-2850	Asymmetric and symmetric CH stretching of aliphatic groups
1715	C=O Carbonyl stretching
1610	C=C Aromatic and alkenes stretching
1450-1380	Asymmetric CH_3 and scissor CH_2 deformations Symmetric CH_3 deformation and cyclic CH_2
1290-1050	S=O Sulfate asymmetric and symmetric stretching

In Figure 2, it is seen that the aromatic C-H signal is missing, a fact that could be related with the type of aromatic compounds, the larger the aromatic cluster the lower the hydrogen content becomes, indicating that the aromatic C-H vibrations are less intense or in some cases undetected by FT-IR. The addition of biodiesel also caused a reduction in the aliphatic character of the samples, even for the lowest biodiesel content.

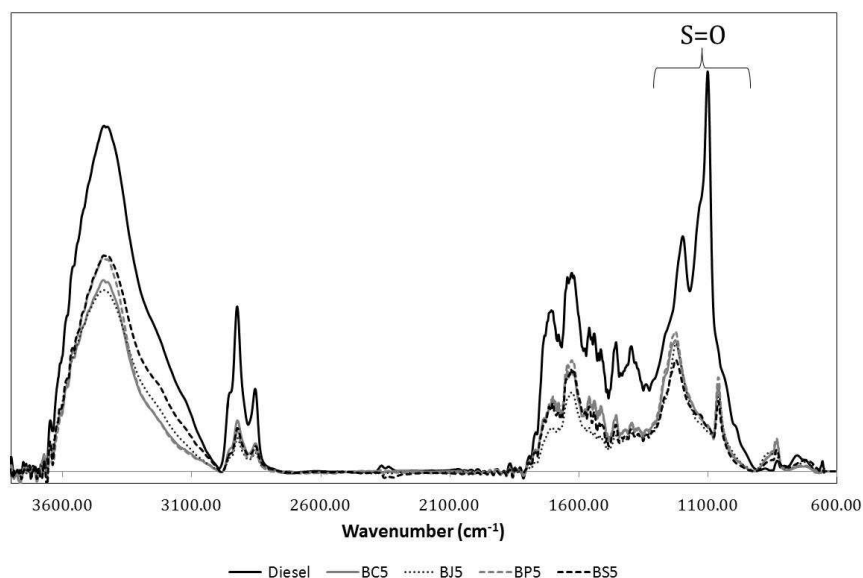


Figure 2. Infrared spectra of PM coming from diesel and 5% biodiesel blended with diesel

Figure 3 shows the infrared spectra of PM as a function of palm-biodiesel concentration. The intensities of the most prominent signals are reduced to about half of the initial value, due to biodiesel addition, specially the signals corresponding to aliphatic and sulfate-like species. It is believed that this reduction is promoted by fuel dilution and an increased in the fuel oxygen caused by biodiesel addition, which facilitates the oxidation processes. Also, although BP100 does not contain sulfur in its composition, the S=O signal remaining in the spectrum corresponds to the sulfur that comes from the lubricant oil.

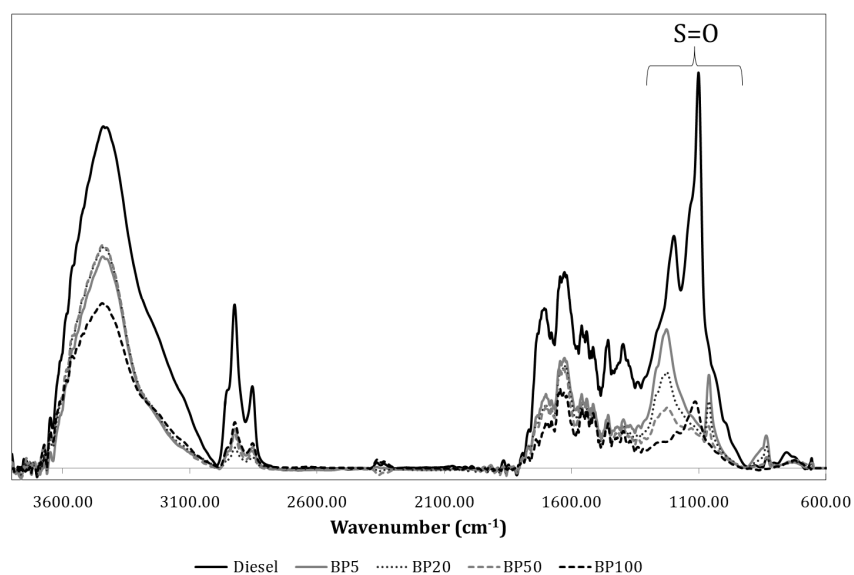


Figure 3. Infrared spectra of PM as a function of palm biodiesel concentration

Table 6 shows the elemental composition of particulate matter obtained by energy dispersive x-ray (EDX) spectroscopy and x-ray fluorescence (XRF). The composition does not include hydrogen, since it is an element that cannot be determined by these techniques. Also, elements below 2% can be analyzed qualitatively but not be quantified by EDX, due to this; some trace elements were quantified by XFR and labeled in Table 6 with an asterisk.

In general, the elemental analysis obtained by EDX and XRF indicates that most of PM samples from diesel-biodiesel blends have an average value of 73.5% for carbon, 21.2% for oxygen, and between 4 - 6.5% for sulfur. Besides the aforementioned elements, the samples also contain zinc, calcium, copper and sodium, among others. Additionally, it is observed in Table 6 that BP5, BP20, BP50 and BP100 show a decrease in the amount of sulfur, being more significant for BP100. This result is expected since biodiesel does not contain sulfur in its composition, so that its content decreases as fuel dilution increases by biodiesel addition

Table 6. Composition of particle matter from biodiesel blends by EDX and XRF.

FUEL	ELEMENTS						
	C	O	S	Zn($\times 10^3$)	Ca($\times 10^2$)	Si($\times 10^2$)	Fe($\times 10^2$)
Diesel	76 \pm 4	19 \pm 5	3.6 \pm 0,1*	46 \pm 2*	14 \pm 1*	29 \pm 3*	6.8 \pm 1*
BP5	69 \pm 3	23 \pm 5	6.8 \pm 0.1*	65 \pm 3*	19 \pm 1*	25 \pm 2*	8.5 \pm 1*
BP20	70 \pm 3	23 \pm 3	6.7 \pm 0.1*	78 \pm 4*	10 \pm 1*	18 \pm 2*	14 \pm 1*
BP50	74 \pm 2	21 \pm 1	4.1 \pm 0.1*	61 \pm 3*	16 \pm 1*	32 \pm 4*	19 \pm 1*
BP100	80 \pm 3	19 \pm 4	0.64 \pm 0.04*	26 \pm 1*	12 \pm 1*	26 \pm 2*	7 \pm 1*
BS5	71 \pm 2	24 \pm 3	4 \pm 1	0.6 \pm 0.3	--	--	--
BS20	77 \pm 2	19 \pm 3	3 \pm 2	0.8 \pm 0.4	0.2 \pm 0.1	--	--

* Values obtained for XRF

The Raman spectrum deconvolution was carried with three lorentzian functions, for the band G associated with organized graphitic carbon, band D related to defects on graphitic layers and the band D3 related to sp^3 carbon configuration [14]. The deconvolution and fitting are shown in Figure 4. The A_D/A_G ratio was calculated for each Raman spectrum, based on area values and the results are shown in the Figure 5. It is observed that the graphitic carbon content increases as biodiesel content increases, leading to a reduction in the A_D/A_G ratio, result that agrees with the TGA data.

Other studies have established that biodiesel can have a different graphitization degree depending on combustion conditions such as thermal evolution in the combustion chamber, exhaust gas recirculation and the chemical characteristics of the initial fuel. [14, 15]

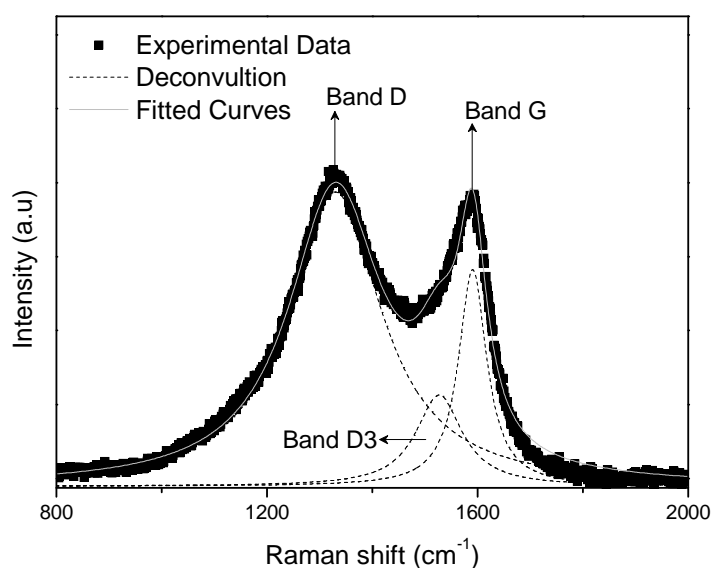


Figure 4. Raman spectra for a typical soot samples with palm biodiesel

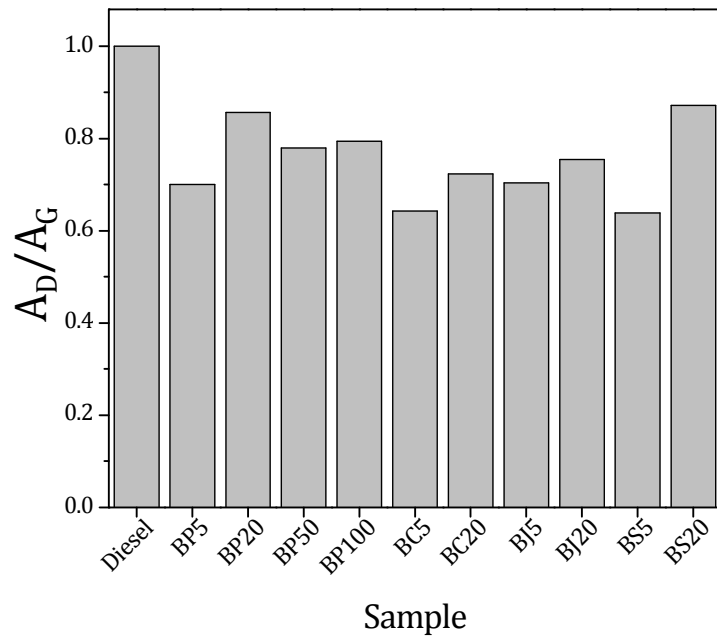


Figure 5. AD/AG ratio for the particulate matter samples

The morphological analysis obtained by TEM, offers information about the size and degree of crystallinity of the particulate matter taken at the exhaust of the engine. Figure 6 shows the micrographs obtained for some samples. It can be seen the samples have the typical chain-like structure; compose of primary particles, with average size of 20.0 nm.

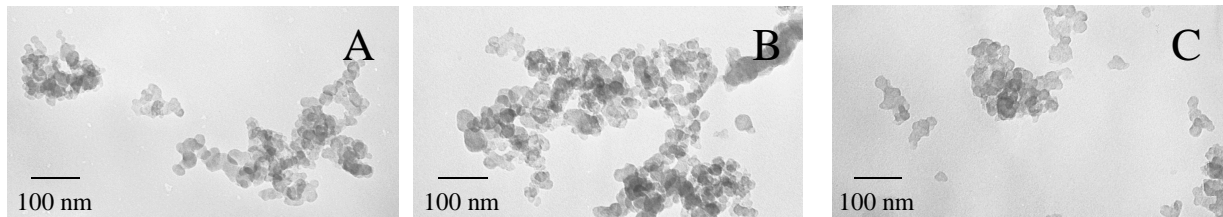


Figure 6. TEM images of PM obtained from diesel (A), BC5 (B) and BC20 (C).

Figure 7 indicates that the average particle size can reach up to 21% reduction compared to diesel, when BS20 is used. Similarly, most of the biodiesels evaluated in this study showed particle size reduction, result that can be associated with an increase in the oxidation process caused by the presence of biodiesel, since it is thought that the non molecular oxygen coming from biodiesel is more active than the molecular oxygen itself. However, further investigation needs to be addressed to get a reliable explanation.

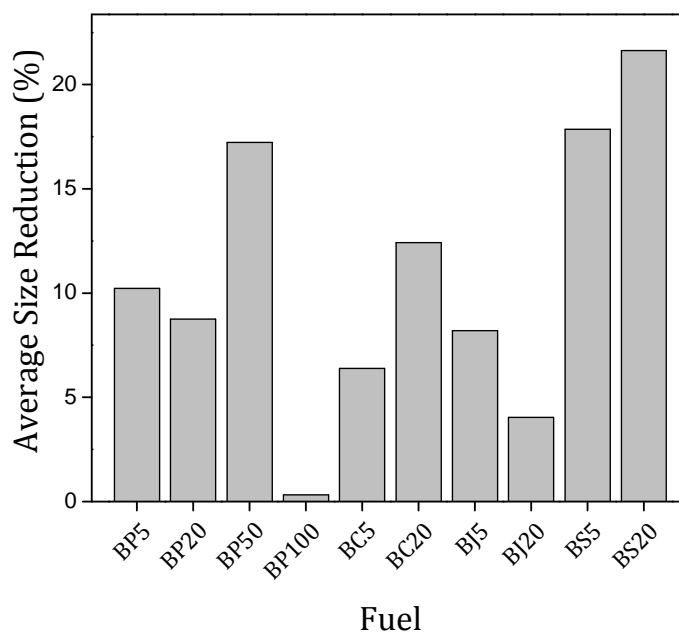


Figure 7. Average particle size reduction of PM coming from biodiesel

Conclusions

Biodiesel addition to diesel generates a significant reduction on the amount of particulate matter emitted when concentration of unsaturated methyl esters, such as methyl linolenate, is low. Also it was seen that the higher the biodiesel content, the higher the reduction of particulate matter.

The effect of biodiesel addition on the chemical characteristics of particulate matter was reflected in the reduction of carbon as well as the aliphatic character of the soot accompanied by an increment of the fixed carbon content, result that correlates with the graphitic organization observed by Raman and the increase in the C=C stretching mode observed by FTIR. A slight decrease in particles size was also observed, when biodiesel was added to the fuel. Oxygen incorporation and sulfur reduction in the particulate matter was confirmed as one of the characteristics of the effect of the addition of biodiesel to fossil diesel.

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